



# We can help take your productivity further

**Since 1872,** when we introduced our first air compressor, Ingersoll Rand has been inspiring progress by driving innovation with technology that improves the way the world works. We continue this legacy with this quality line of rotary screw air compressors — creating a new standard for performance and value.



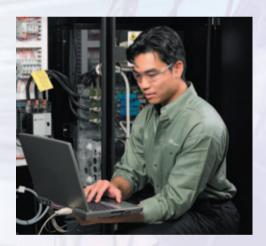
- Reliable performance, design simplicity, and minimization of connections.
- · Low sound level, dual control, and a compact footprint provides operating flexibility
- Easy operation with simple user interface and diagnostics
- · Cost-effective operation and ease of maintenance

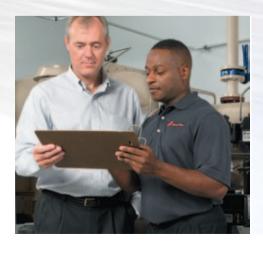
### Global reach...local service

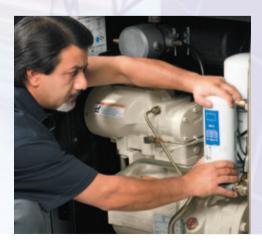
### No matter where your facility is located,

Ingersoll Rand offers a worldwide network of certified, factory-trained technicians and engineers ready and capable of supporting you with innovative and cost-effective service solutions to keep you running at peak performance.











### The compressor's airend,

interconnecting piping, and separation system are all integrated into one simple design. This eliminates leaks and pressure losses — maximizing efficiency and performance. The spin-on oil and separator cartridges make service and maintenance extremely user-friendly.









### **Simply advanced**

- Premium poly-v belt provides uniform bearing load and belt wear pattern to extend life of belt
- · High-efficiency blower cools evenly, saves energy, and produces less noise
- Air / oil cooler discharges heat from the top for greater efficiency
- · Exclusive hot box / cool box design isolates hot elements from other components to ensure cooling and extended life
- · Dual control operation provides application flexibility and reduced operating costs
- · Simple user interface and diagnostic indicators signal operating status, hours, and fault warnings to minimize downtime
- · Spacious interior design permits easy maintenance
- · Baseplate feature enables convenient transport or movement

### A New Standard of Performance

#### **Boost Your Profitability**

Boosting your company's profits was the main goal that Ingersoll Rand had in mind when it designed the revolutionary UP-Series line of integrated rotary screw air solutions.

The UP-Series is more than an integrated air system, it's a complete air solution designed to maximize the key drivers of profitability in today's business:

- · Ultimate reliability
- Shop productivity
- · Flexibility of operation
- · Energy efficiency and savings

Welcome to Ingersoll Rand's UP-Series Rotary Air Solutions, a New Standard of Performance.

Achieve Highest Productivity and Lowest Total Cost of Ownership

# Exceptional Value

#### **Ultimate Reliability**

**70% Fewer Connections**Smart integration eliminates leaks and pressure drops maximizing reliability.



#### **Ultimate Productivity**

Closely Maintained Pressure
Closely maintained discharge pressure avoids
excessive pressure bands and increases
downstream tool and equipment life.

#### Innovation

High Efficiency Integrated Compression Module

- To provide maximum performance, efficiency and ease of service, the airend, interconnecting piping and separation system have all been integrated into one simple design. Integration of the compression module eliminates leaks and pressure losses to increase efficiency and performance.
- Service and maintenance are made extremely easy through spin-on oil and separator cartridges.

#### **Ultimate Flexibility**

Compact Footprint Design
Small footprint frees up valuable floor space
and reduces installation costs.

Installation Close to Point-of-Use
Whisper quiet operation allows for installation
closer to point-of-use, reducing costs and
ensuring a better and safer work environment.

# Real World Advantages

#### **Whisper Quiet Operation**

Oversized, high efficiency motor mount blower. Sound levels as low as 65 dBA.



#### **Poly-V Belt Drive**

Premium drive system to minimize belt stretching and increase air output.



#### **Dual Control Operation**

Auto start/stop operation with constant speed control for maximum flexibility.



#### **Advanced Cooling**

High efficiency, oversized combination cooler with roof mount discharge for ease of ducting.



#### **Simple Diagnostics**

Visual indication of operating status, hours and fault warnings for ease of operation and reduced downtime.



#### **Generous Serviceability**

Spacious design for ease of serviceability.



# The High Efficiency Compressor Room

Ingersoll Rand's

## Total Air System

#### The UP-Series Fully-Integrated Air System

The Right Choice to Maximize Productivity
At the same time as eliminating the task of selecting separate components, and reducing the extensive space requirements of the traditional compressed air system, the Total Air System will provide your business with maximum efficiency, reliability, flexibility, and productivity.

#### **Smart Integration**

A Revolutionary Advancement and Interal Airtreatment

- Simplified piping- elimination of potential leaks and vulnerable interconnecting piping.
- Spacious design promoting serviceability and cooling.
- Integrates the compressor, dryer and controls into an energy reducing optimized system.
   Integrally cooled with common blower to ensure cooling is achieving 100% of time the compressor is running.
- Patented segregated package cooling compartment provides advanced cooling flow management, and reduces noise level enabling installation virtually anywhere.
- Single points condensate drain system instead of separate points - eliminates leaks.
- Package pre-filter for longer cooler life and lower pressure drops.



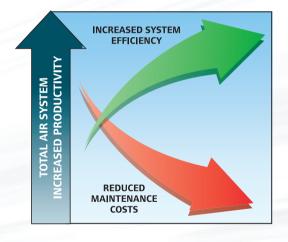
### ... Without the Need for an Actual Room

#### **Dry and Clean Compressed Air**

The Right Air Quality to Do the Job

All Total Air System packages come fully equipped with an integral, energy saving air treatment center including a high performance air dryer and filtration pack to remove water, oil and particles from the air stream.

All components are perfectly matched to deliver the right air quality to increase air powered tool and system equipment life.



#### **High-Efficiency Components**

Setting the Standard in System Design

The UP-Series Total Air System incorporates only the highest quality components to ensure that both system efficiency and productivity are maximized. A high efficiency compressor room without the hassle, complexity and costs of the traditional compressor room. Total Air System packages come fully equipped with:

- A high-efficiency rotary screw air compressor
- · An energy-saving, cycling refrigerated air dryer
- · A high-efficiency coalescing filter
- · A high-efficiency particulate filter
- · An integral air receiver storage tank
- Integrated compressor and dryer controls
- Low pressure drop piping
- · A high-efficiency moisture separator
- · Whisper-quiet, low sound operation

Choosing the Right Air Solution has Never Been Easier...

## Integral Air Treatment

#### **Dual Filtration Pack**

Clean Air to Drive Productivity

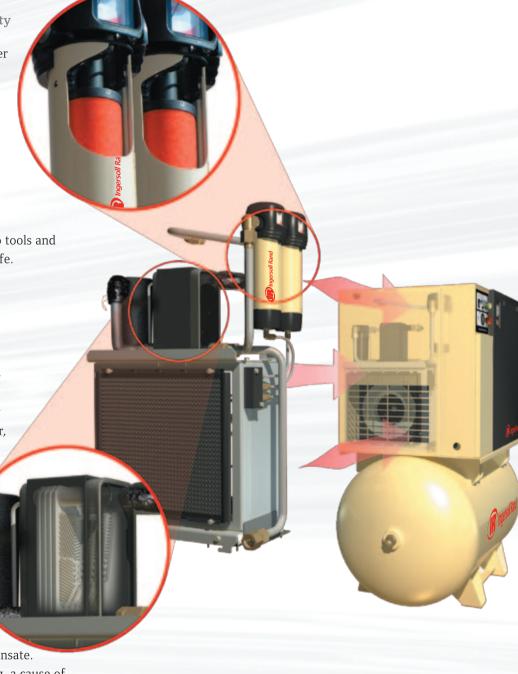
- Two stages of filtration deliver best performance, reduce pressure losses and extend operating life.
- Particulate removal to industry leading 1 micron.
- Oil removal down to 0.01 micron.
- Longer element life, lower pressure drop.

• Better air quality delivered to tools and equipment results in longer life.

#### Energy-Savings Refrigerated Air Dryer

Dry Air to Drive Productivity

- Cycling dryer automatically shuts off with the compressor, saving energy compared to traditional dryers which run continuously.
- Stainless steel braised heat exchanger for low losses, high thermal efficiency and long service life.
- Solenoid drain valve and high efficiency moisture separator to permanently discharge condensate.
- Eliminates corrosion of piping, a cause of premature wear of tools and seals.

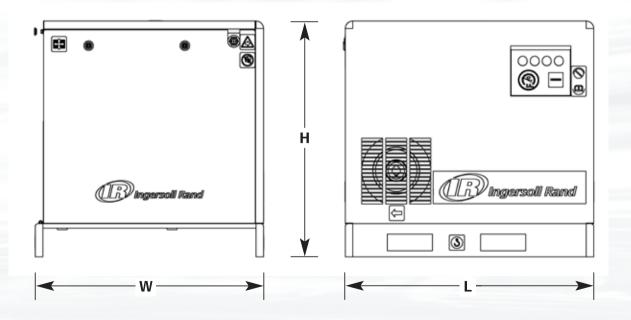


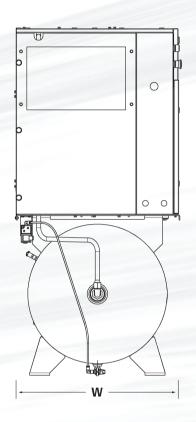
# **Continuous performance**

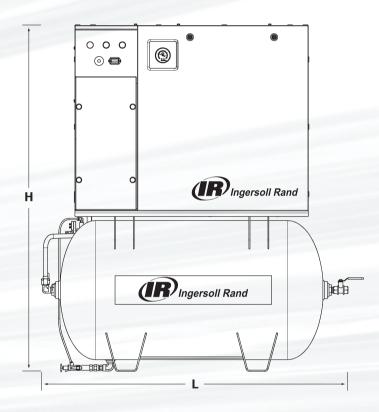
### Ingersoll Rand Rotary Compressor 5.5 – 11 kW

	Nominal Power	Working Pressure	Capacity (FAD)
Model	kW (hp)	barg (psig)	m³/min (cfm)
R5IU <b>-</b> A7	5.5 (7.5)	7 (102)	0.83 (29.3)
R5IU - A8	5.5 (7.5)	8 (116)	0.78 (27.5)
R5IU - A10	5.5 (7.5)	10 (145)	0.70 (24.7)
R7IU - A7	7.5 (10)	7 (102)	1.10 (38.8)
R7IU - A8	7.5 (10)	8 (116)	1.03 (36.3)
R7IU - A10	7.5 (10)	10 (145)	0.91 (32.1)
R11IU - A7	11 (15)	7 (102)	1.63 (57.5)
R11IU - A8	11 (15)	8 (116)	1.52 (53.6)
R11IU - A10	11 (15)	10 (145)	1.35 (47.6)

Dimensions & Weights										
5.5 – 11 kW / 7.5 – 15 hp	Length mm (in)	Width mm (in)	Height mm (in)	Weight kg (lb)						
Baseplate	826 (32.52")	759 (29.88")	782 (30.79")	280 (617)						
272 Liter / 71 gal	1343 (52.87")	759 (29.88")	1433 (56.42")	450 (992)						







### **Industry Leading Performance**

50 Hertz Total Air System Specifications								60 Hertz Total Air System Specifications							
Model No.			Discharge pressure Compressor Package Capacity*				Model I	del No.		Discharge pressure Compressor Package		Capacity*			
Package	Compressor	kW	barg	barg	m³/min	cfm	dBA**	Package	Compressor	hp	psig	psig	cfm	m³/min	dBA**
UP5-4TAS-8	UP5-4-8	4	8	7.3	0.55	19.5	65	UP6-5TAS-125	UP6-5-125	5	125	115	18.5	0.52	65
UP5-4TAS-10	UP5-4-10	4	10	9.3	0.45	16	65	UP6-5TAS-150	UP6-5-150	5	150	140	16.0	0.45	65
UP5-5TAS-8	UP5-5-8	5.5	8	7.3	0.82	29	65	UP6-7TAS-125	UP6-7-125	7.5	125	115	28.0	0.79	65
UP5-5TAS-10	UP5-5-10	5.5	10	9.3	0.74	26	65	UP6-7TAS-150	UP6-7-150	7.5	150	140	25.0	0.25	65
UP5-5TAS-14	UP5-5-14	5.5	14.5	13.8	0.51	18	65	UP6-7TAS-210	UP6-7-210	7.5	210	200	17.5	0.50	65
UP5-7TAS-8	UP5-7-8	7.5	8	7.3	1.08	38	68	UP6-10TAS-125	UP6-10-125	10	125	115	38.0	1.08	68
UP5-7TAS-10	UP5-7-10	7.5	10	9.3	0.96	34	68	UP6-10TAS-150	UP6-10-150	10	150	140	34.0	0.96	68
UP5-7TAS-14	UP5-7-14	7.5	14.5	13.8	0.68	24	68	UP6-10TAS-210	UP6-10-210	10	210	200	24.0	0.68	68
UP5-11cTAS-8	UP5-11c-8	11	8	7.3	1.60	56.5	69	UP6-15cTAS-125	UP6-15c-125	15	125	115	55.0	1.55	69
UP5-11cTAS-10	UP5-11c-10	11	10	9.3	1.42	50	69	UP6-15cTAS-150	UP6-15c-150	15	150	140	50.0	1.42	69
UP5-11cTAS-14	UP5-11c-14	11	14.5	13.8	1.08	38	69	UP6-15cTAS-210	UP6-15c-210	15	210	200	38.0	1.08	69

Dimensions & Weight  50 & 60 Hertz baseplate and receiver mounted units  Compressor  (Without Air Treatment System)										
	Length		Width		Height		Weight		Weight	
	inch	mm	inch	mm	inch	mm	pounds	kg	pounds	kg
Base mount	41	1042	28.9	734	36	914	725	330	650	295
272 Litre Receiver Tank	51.6	1311	28.9	734	60.7	1541	1003	455	928	420
500 Litre Receiver Tank	81	2059	28.9	734	60.7	1541	1080	490	1005	455

<sup>\*</sup> Performance in accordance with ISO 1217 1996 annex C \*\* Measured in accordance with CAGI-pneurop test code PN8NTC2.3



Ingersoll Rand Industrial Technologies provides products, services and solutions that enhance our customers' energy efficiency, productivity and operations. Our diverse and innovative products range from complete compressed air systems, tools and pumps to material and fluid handling systems. We also enhance productivity through solutions created by Club Car\*, the global leader in golf and utility vehicles for businesses and individuals.

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